This subtopic solicits solutions in the following areas:

- Optical Components, Coatings and Systems for potential X-ray missions.
- Optical Components, Coatings and Systems for potential UV/Optical missions.
- Large aperture diffusers (up to 1 meter) to calibrate GeoStationary Earth viewing sensors.

The 2010 National Academy Astro2010 Decadal Report specifically identifies optical components and coatings as key technologies needed to enable several different future missions, including:

- Light-weight X-ray imaging mirrors for future large advanced X-ray observatories.
- Large aperture, light-weight mirrors for future UV/Optical telescopes.
- Broadband high reflectance coatings for future UV/Optical telescopes.

The 2012 National Academy report "NASA Space Technology Roadmaps and Priorities" states that one of the top technical challenges in which NASA should invest over the next five years is developing a new generation of larger effective aperture, lower-cost astronomical telescopes that enable discovery of habitable planets, facilitate advances in solar physics, and enable the study of faint structures around bright objects. To enable this capability requires low-cost, ultra-stable, large-aperture, normal and grazing incidence mirrors with low mass-to-collecting area ratios. To enable these new astronomical telescopes, the report identifies three specific optical systems technologies:

- Active align/control of grazing-incidence imaging systems to achieve
- Active align/control of normal-incidence imaging systems to achieve 500 nm diffraction limit (40 nm rms wavefront error, WFE) performance.
Normal incidence 4-meter (or larger) diameter 5 nm rms WFE (300 nm system diffraction limit) mirrors.

Finally, effecting potential space telescopes, NASA is developing a heavy lift space launch system (SLS). An SLS with an 8 to 10 meter fairing and 80 to 100 mt capacity to LEO would enable extremely large space telescopes. Potential systems include 12 to 30 meter class segmented primary mirrors for UV/optical or infrared wavelengths and 8 to 16 meter class segmented X-ray telescope mirrors. These potential future space telescopes have very specific mirror technology needs. UV/optical telescopes (such as ATLAST-9 or ATLAST-16) require 1 to 3 meter class mirrors with

Proposals should show an understanding of one or more relevant science needs, and present a feasible plan to fully develop a technology and infuse it into a NASA program.

**Technical Challenges**

In all cases, the most important metric for an advanced optical system is affordability or areal cost (cost per square meter of collecting aperture). Currently both X-ray and normal incidence space mirrors cost $4 million to $6 million per square meter of optical surface area. This research effort seeks a cost reduction for precision optical components by 5 to 50 times, to less than $1M to $100K/m².

Successful proposals shall provide a scale-up roadmap (including processing and infrastructure issues) for full scale space qualifiable flight optics systems. Material behavior, process control, active and/or passive optical performance, and mounting/deploying issues should be resolved and demonstrated.

**Optical Components, Coatings and Systems for potential X-ray missions**

Potential X-ray missions require:

- X-ray imaging telescopes with 1 to 5 m² collecting area.
- Multilayer high-reflectance coatings for hard X-ray mirrors (similar to NuSTAR).
- X-ray transmission and/or reflection gratings.

Multiple technologies are needed to enable

For example, the Wide-Field X-Ray Telescope (WFXT) requires a 6 meter focal length X-ray mirror with 1 arc-sec resolution and 1 m² of collecting area. One implementation of this mirror has 71 concentric full shell hyperbola/parabola pairs whose diameters range from 0.3 to 1.0 meter and whose length is 150 to 240 mm (this length is split between the H/P pair). Total mass for the integrated mirror system (shells and structure) is

Successful proposals will demonstrate an ability to manufacture, test and control a prototype X-ray mirror assembly in the 0.25 to 0.5 meter class; or to coat a 0.25 to 0.5 meter class representative optical component. An ideal
Phase I deliverable would deliver a sub-scale component such as a 0.25 meter X-ray precision mirror. An ideal Phase II project would further advance the technology to produce a space-qualifiable 0.5 meter mirror, with a TRL in the 4 to 5 range. Both deliverables would be accompanied by all necessary documentation, including the optical performance assessment and all data on processing and properties of its substrate materials. The Phase II would also include a mechanical and thermal stability analysis.

Optical Components, Coatings and Systems for potential UV/Optical missions

Potential UV/Optical missions require:

- Large aperture, light-weight mirrors.
- Broadband high reflectance coatings.

Future UVOIR missions require 4 to 8 or 16 meter monolithic or segmented primary mirrors with 2 for a 5 m fairing EELV vs. 60 kg/m$^2$ for a 10 m fairing SLS). Additionally, future UVOIR missions require high-reflectance mirror coatings with spectral coverage from 100 to 2500 nm and extremely uniform amplitude and polarization properties.

Successful proposals will demonstrate an ability to manufacture, test and control ultra-low-cost precision 0.25 to 0.5 meter optical systems; or to coat a 0.25 to 0.5 meter representative optical component. Potential solutions include, but are not limited to, new mirror materials such as silicon carbide, nanolaminates or carbon-fiber reinforced polymer; new fabrication processes such as direct precision machining, rapid optical fabrication, roller embossing at optical tolerances, slumping or replication technologies to manufacture 1 to 2 meter (or larger) precision quality mirrors or lens segments. Solutions include reflective, transmissive, diffractive or high order diffractive blazed lens optical components for assembly of large (16 to 32 meter) optical quality primary elements.

Potential solutions to improve UV reflective coatings include, but are not limited to, investigations of new coating materials with promising UV performance; new deposition processes; and examination of handling processes, contamination control, and safety procedures related to depositing coatings, storing coated optics, and integrating coated optics into flight hardware. An ability to demonstrate optical performance on 2 to 3 meter class optical surfaces is important.

An ideal Phase I deliverable would be a precision mirror of at least 0.25 meters; or a coated mirror of at least 0.25 meters. An ideal Phase II project would further advance the technology to produce a space-qualifiable mirror greater than 0.5 meters, with a TRL in the 4 to 5 range. Both deliverables would be accompanied by all necessary documentation, including the optical performance assessment and all data on processing and properties of its substrate materials. The Phase II would also include a mechanical and thermal stability analysis.

Large aperture diffusers (up to 1 meter) to calibrate GeoStationary Earth viewing sensors

The geosynchronous orbit for GEO-CAPE coastal ecosystem imager requires technology for alternative periodic solar calibration strategies including new materials to reduce weight, and new optical analysis to reduce the size of
calibration systems. GEO-CAPE will need a light-weight large aperture (greater than 0.5 m) diffuse solar calibrator, employing multiple diffusers to track on-orbit degradation. Typical materials of interest are PTFE (such as Spectralon® surface diffuser) or development of new Mie scattering materials for use as volume diffusers in transmission or reflection. Material needs to be stable in BTDF/BSDF to 2%/year from 250 to 2500 nm and highly lambertian (no formal specification for deviation from lambertian).